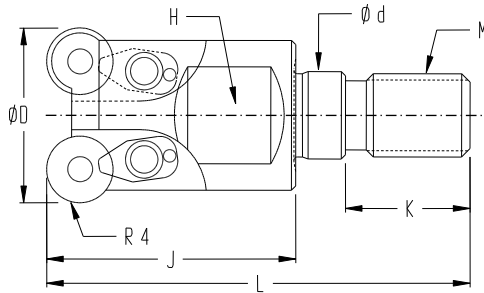
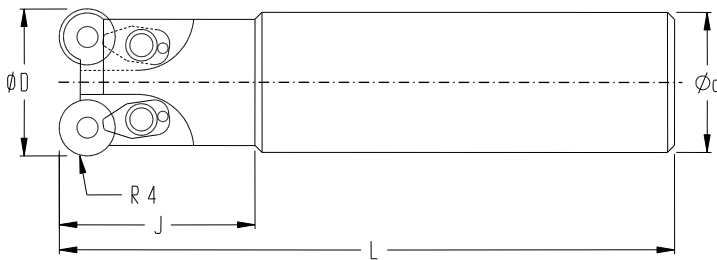


R 角銑刀 (接合式&直柄)

ROUND INSERTS MILLING CUTTER



規格 SPECIFICATION	φD	J	φd	L	M	K	H	刀片規格 INSERTS	刀片螺絲 INSERT SCREW	壓板 CLAMPS	壓板螺絲 CLAMPS SCREW	板手 WRENCH	刃數 NO. OF INSERT
RMC17RP08M08	17	30	8.5	50	M8	15	12	RPMT 0803M3	IS300645	FC9505 -2.4	IS300845	T 9	2
RMC21RP08M10	21	30	10.5	51	M10	15	15						
RMC26RP08M12	26	35	12.5	61	M12	20	21	RPMT 0803M3	IS300845	FC9505 -2.4	IS300845		3
RMC33RP08M16	33	35	17	63	M16	22	27						4



規格 SPECIFICATION	φD	J	φd	L	刀片規格 INSERTS	刀片螺絲 INSERT SCREW	壓板 CLAMPS	壓板螺絲 CLAMPS SCREW	板手 WRENCH	刃數 NO. OF INSERT
RMC17RP08ST16	17	30	16	150	RPMT 0803M3	IS300645	FC9505 -2.4	IS300845	T 9	2
RMC21RP08ST20	21	35	20	165						
RMC26RP08ST25	26	40	25	185	RPMT 0803M3	IS300845	FC9505 -2.4	IS300845	T 9	3
RMC33RP08ST32	33	50	32	210						4

建議切削條件一覽表 Recommended Cutting Conditions

工件材質 Workpiece Material	Roughing 粗加工			Semi-Finishing 中加工			Finishing 精加工		
	速度 Speed Vc (m/min)	每刃進給 Feed (mm/tooth)	切削深度 D.O.C (mm)	速度 Speed Vc (m/min)	每刃進給 Feed (mm/tooth)	切削深度 D.O.C (mm)	速度 Speed Vc (m/min)	每刃進給 Feed (mm/tooth)	切削深度 D.O.C (mm)
Unalloyed steels 一般碳鋼	180 - 220	0.14 - 0.24	2.0 - 4.0	220 - 260	0.12 - 0.18	0.8 - 2.0	220 - 300	0.10 - 0.16	0.1 - 0.8
Alloyed steels 合金鋼	70 - 110	0.12 - 0.22	2.0 - 4.0	100 - 150	0.10 - 0.16	0.8 - 2.0	100 - 195	0.08 - 0.14	0.1 - 0.8
Stainless steels 不鏽鋼	120 - 140	0.10 - 0.15	2.0 - 4.0	140 - 180	0.08 - 0.12	0.8 - 2.0	180 - 230	0.08 - 0.10	0.1 - 0.8
Cast Irons 鑄鐵	140 - 280	0.12 - 0.22	2.0 - 4.0	180 - 300	0.10 - 0.16	0.8 - 2.0	200 - 350	0.08 - 0.14	0.1 - 0.8
Non-ferrous metal 鋁、銅、鎂等非鐵金屬	275 - 450	0.08 - 0.20	2.0 - 4.0	400 - 750	0.08 - 0.15	0.8 - 2.0	700 - 1000	0.06 - 0.12	0.1 - 0.8