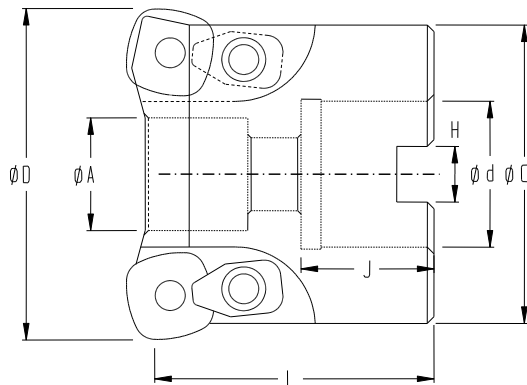



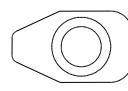


高速進給銑刀

HIGH FEED MILLING CUTTER



規格 SPECIFICATION	ϕD	ϕd	J	L	H	ϕA	ϕC	刃數 NO.OF INSERT
SFM50SDR12D22	50	22	20	42	8.4	17	45	4
SFM50SDR06D22C	50	22	27	46	10.5	17	45	4
SFM63SDR12D25.4	63	25.4	25	46	10.4	19	56	5

部品 PARTS

規格 SPECIFICATION	刀片規格 INSERTS	壓板 CLAMPS	(刀片及壓板) 螺絲 SCREWS	板手 WRENCH
				
SFM50SDR12D22	SDMT1205ZDTN-R15	FC1308-3.5	IS401155	T15
SFM50SDR06D22C				
SFM63SDR12D25.4				

建議切削條件一覽表

Recommended Cutting Conditions

工件材質 Workpiece Material	Facing 面銑			Plunging 插銑		
	速度 Speed Vc (m/min)	每刃進給 Feed (mm/tooth)	最大切削深度 max. D.O.C (mm)	速度 Speed Vc (m/min)	每刃進給 Feed (mm/tooth)	最大切削寬度 Max. D.O.C (mm)
Unalloyed steels 一般碳鋼	120 - 235	0.2 - 1.8	2.5	120 - 235	0.10 - 0.25	8.0
Alloyed steels 合金鋼	70 - 160	0.2 - 1.8	2.5	70 - 160	0.10 - 0.18	8.0
Stainless steels 不鏽鋼	115 - 265	0.2 - 1.2	2.5	115 - 265	0.12 - 0.18	8.0
Cast Irons 鑄鐵	150 - 395	0.3 - 1.8	2.5	150 - 395	0.10 - 0.25	8.0
Non-ferric metal 鋁、銅、鎂等非鐵金屬	400 - 1000	0.3 - 1.5	2.5	400 - 1000	0.10 - 0.40	8.0