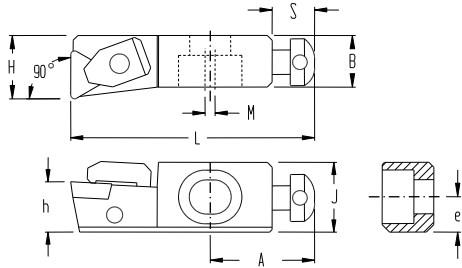


卡式刀座 90°

CARTRIDGES (90°)



規格 SPECIFICATION	H	h	L	A	J	B	e	M	S	最小加工徑 Min.Bore φD
CS251PR	13	10.3	50	21.4	14.3	10.6	7.25	2.0	8.7	38
CS254NR	20.6	16	65	28.8	19.05	17.5	9.5	2.0	10	55

部品 PARTS

規格 SPECIFICATION	適用刀片 INSERTS	壓版 CLAMP	壓板螺絲 CLAMP SCREW	徑向調整螺絲 RADIAL ADJUSTING SCREW	軸向調整螺絲 AXIAL ADJUSTING SCREW	鎖固螺絲 LOCKING SCREW
CS251PR	TPGN110308	FC1308-4	CS0412	RS0408	AS040	LS0620 (M6)
CS254NR	TNMN160408	FC1912-5	CS0612	RS0512	AS060	LS0625 (M6)

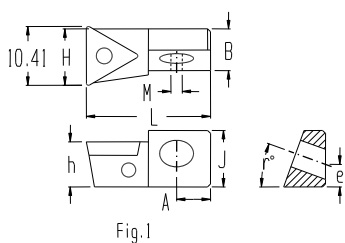


Fig.1

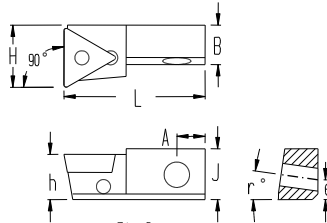


Fig.2



規格 SPECIFICATION	H	h	L	A	J	B	r°	e	M	最小加工徑 Min.Bore φD	圖 Fig
M2H731	10	8	22	6	10	7.4	20°	4	2.0	30	*1
MTFP22R	11	8	25	5	9	7	8°	3.5	-	30	*2

部品 PARTS

規格 SPECIFICATION	適用刀片 INSERTS	刀片螺絲 INSERT SCREW	徑向調整螺絲 RADIAL ADJUSTING SCREW	鎖固螺絲 LOCKING SCREW	刀片扳手 INSERT SCREW WRENCH
M2H731	TPGT110204	IS250638	RS0306	LS0412 (M4)	T 8
MTFP22R	TPGT110304	IS300845			T 9