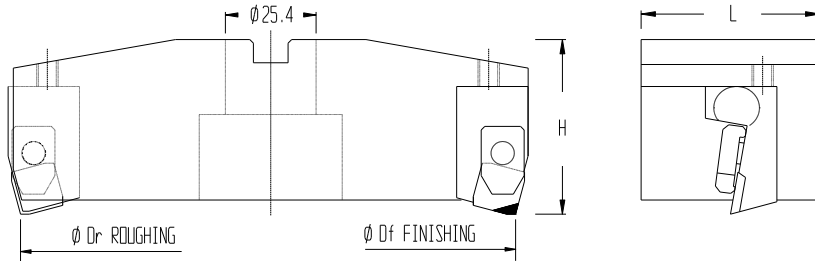


大刀徑面銑刀 (鋁合金加工專用)

LARGE DIAMETER FACE MILLING CUTTER
(Special purpose for machining aluminium alloyed)



規格 SPECIFICATION	粗銑 φ D r ROUGHING	精銑 φ D f FINISHING	H	L	重量 Kg
FMILLD 100	103	100	49	49	1
FMILLD 120	123	120	49	49	1.4
FMILLD 140	143	140	49	49	1.8
FMILLD 160	163	160	49	49	2.1
FMILLD 180	185	180	56	50	2.5
FMILLD 190	195	190	56	50	2.7
FMILLD 210	215	210	56	50	3.1
FMILLD 250	255	250	56	50	3.8

部品 PARTS

規格 SPECIFICATION	刀座 INSERT SEAT	壓板 CLAMP	壓板螺絲 CLAMP SCREW	軸向調整螺絲 AXIAL ADJUSTING SCREW	鎖固螺絲 LOCKING SCREW	扳手 WRENCH	粗銑刀片 ROUGHING INSERT	精銑刀片 FINISHING INSERT
	SEAT-SF12	FC1912-5	CS0612	AAS0608	LS0625	5	SFAN1203EFR -K10	SFAN1203EFR -PCD

建議切削條件一覽表

Recommended Cutting Conditions

工件材質 Workpiece Material	速度 Speed Vc (m / min)	每迴轉進給 Feed (mm / rev.)	切削深度 D.O.C (mm)
Non-ferric metal 鋁.銅.鎂等非鐵金屬	800 - 1500	0.2 - 1.0	0.2 - 2.0